WHAT IS CLAIMED IS:

- 1 1.An electrostatic discharge protection circuit with high 2 trigger current, coupled to a node and a reference 3 potential for dissipating the electrostatic voltage 4 formed at said node, said electrostatic discharge 5 protection circuit comprising:
- a substrate having a first conductivity type, coupled tosaid reference potential;
- a well region having a second conductivity type, formed on said substrate and coupled to said node;
 - a first doping region having said first conductivity type, electrically floated on said well region; and
 - a second doping region having said second conductivity type, disposed on said substrate and electrically coupled to said reference potential;
 - wherein, the electrostatic discharge current of said node provides a voltage with sufficient magnitude to breakdown the conjunction interface between said well region and said substrate, also triggering a BIPOLAR JUNCTION

 TRANSISTOR (BJT) comprising said well region, said substrate and said second doping region, for dissipating said
- and wherein said first doping area, when the electrostatic discharge current is greater than a predetermined current, reduces the potential difference between said node and said

electrostatic discharge current;

25 reference potential

10=

110

12¹ 13±

14

153

16

18

19

20

- 1 2. The electrostatic discharge protection circuit as claimed
- in claim 1, wherein said electrostatic discharge protection
- 3 circuit further comprises a third doping area having said
- 4 second conductivity type, disposed in said well region,
- 5 electrically coupled to said node, for forming an ohmic
- 6 connection at said well region.
- 1 3. The electrostatic discharge protection circuit as claimed
 - in claim 1, wherein said electrostatic discharge protection
 - circuit further comprises a forth doping region having said
 - first conductivity type, disposed at the surface of said
 - substrate near said well region, electrically coupled to
 - bubbliate near bara werr region, erectricarry coupled to
 - said reference potential, for forming an ohmic connection
 - at said substrate.
 - 4. The electrostatic discharge protection circuit as claimed in claim 1, wherein said first conductivity is p-type, and
 - said second conductivity is n-type.
 - 5. The electrostatic discharge protection circuit as claimed
 - in claim 1, wherein said electrostatic discharge circuit further comprises a fifth conductivity type having said
- 4 second conductivity type, disposed at the conjunction of
- said well region and said substrate, for reducing the
- 6 breakdown voltage at the conjunction of said well region
- 7 and said substrate.
- 1 6. The electrostatic discharge protection circuit as claimed
- in claim 1, wherein said electrostatic discharge protection
- 3 circuit further comprises a field oxide layer, disposed at
- 4 the surface of said substrate adjacent to said fifth doping
- 5 region.

- 1 7. The electrostatic discharge protection circuit as claimed
- in claim 1, wherein said electrostatic discharge protection
- 3 circuit further comprises a MOS resistor having a first
- 4 conductivity type disposed on said substrate and comprising
- a gate and two source/drain regions, wherein one of said
- 6 source/drain regions is electrically coupled to said well
- 7 region, while the other of said source/drain regions,
- 8 together with said gate, is electrically coupled to said
- 9 reference potential.

-8

139

10

11

12 13

- 8. The electrostatic discharge protection circuit as claimed in claim 4, wherein one of said drain/source regions of said MOS resistor having said first conductivity type is comprised of said fifth doping region, and the other of said drain/source regions of said MOS resistor having said first conductivity type is comprised of said second doping region.
- 9. The electrostatic discharge protection circuit as claimed in claim 7, wherein one of said drain/source regions of said MOS resistor having said first conductivity type is comprised of said fifth doping region, and the other of said drain/source regions of said MOS resistor having said first conductivity type is comprised of said second doping region.
- 1 10.The electrostatic discharge protection circuit as
- 2 claimed in claim 1, wherein said electrostatic discharge
- 3 protection circuit further comprises:
- a MOS resistor having said first conductivity type, formed
- on said substrate, comprising a gate, and two source/drain
- 6 regions, wherein one source/drain region is electrically

- 7 coupled to said well region, and the other source/drain
- 8 region is electrically coupled to said reference potential;
- 9 a resistor, its two ends electrically coupled to said gate
- and said reference potential, respectively; and
- a capacitor, its two ends electrically coupled to said gate
- 12 and said node, respectively.
 - 1 11.An electrostatic discharge protection circuit with high
- trigger current, coupled to a node and a reference
- 3 potential, for dissipating the electrostatic discharge
- current from said node, comprising:
 - a BJT, comprising an emitter, a base and a collector, wherein said emitter and said base are electrically coupled to said reference potential, said collector is comprised of a collector region with a second conductivity type and electrically coupled to said node; and
 - a first doping region having a first conductivity type, floated in said collector region, and forms a conjunction interface with said collector region;
- wherein said first doping region, when said electrostatic
- discharge current is greater than a predetermined current,
- 15 reduces the potential difference between said node and said
- 16 reference potential.
- 1 12. The electrostatic discharge protection circuit as
- 2 claimed in claim 11, wherein said electrostatic discharge
- 3 protection circuit further comprises a MOS resistor having
- a first conductivity type, disposed on said substrate,
- 5 comprising a gate, and two source/drain regions, wherein
- one of said source/drain regions is electrically coupled to

- 7 said collector, while the other source/drain region,
- 8 together with said gate, is electrically coupled to said
- 9 reference potential.
- 1 13. The electrostatic discharge protection circuit as
- 2 claimed in claim 11, wherein said electrostatic discharge
- 3 protection circuit further comprises:
- a MOS resistor having said first conductivity type,
- 5 comprising a gate, and two source/drain regions, wherein,
- one source/drain regions is electrically coupled to said
- 7 node, and the other source/drain is electrically coupled to 8 said reference potential;
 - a resistor, its two ends electrically coupled to said gate and said reference potential, respectively; and
 - a capacitor, its two ends electrically coupled to said gate and said node, respectively.
 - 14. The electrostatic discharge protection circuit as claimed in claim 11, wherein said first conductivity is p-type, and said second conductivity is n-type.
- 1 15. The electrostatic discharge protection circuit as
- 2 claimed in claim 1, wherein said first conductivity is n-
- 3 type, and said second conductivity is p-type.
- 4 16. The electrostatic discharge protection circuit as
- 5 claimed in claim 10, wherein said first conductivity is n-
- 6 type, and said second conductivity is p-type.
- 1 17. An electrostatic discharge protection circuit with high
- 2 trigger current, electrically coupled to a node and a
- 3 reference potential for dissipating the electrostatic

Client's Ref.: 88-131/2000/12/18 Our File:0492-5089USF/HUI

- voltage formed at said node, said electrostatic discharge
- protection circuit comprising: 5
- a base having a first conductivity type, electrically б
- coupled to said reference potential; 7
- a well region having a second conductivity type, formed on
- said substrate and electrically coupled to said node; 9
- 10 a first doping region having said first conductivity type,
- electrically floated on said well region and electrically 11
- 12 coupled to said node; and

17 13

14 15

16

- a second doping region having said second conductivity type, electrically floated on said base;
- wherein the electrostatic discharge current of said node provides a voltage with sufficient magnitude to breakdown the conjunction interface between said well region and said base, also triggering a BJT comprising said well region, said base and said first doping region, for dissipating said electrostatic discharge current;
- 21 and wherein said second doping area, when the electrostatic 22
 - discharge current is greater than a predetermined current,
- reduces the potential difference between said node and said 23
- reference potential 24
- 1 18. The electrostatic discharge protection circuit as
- claimed in claim 17, wherein said electrostatic discharge 2
- 3 protection circuit further comprises a third doping area
- 4 having said second conductivity type, disposed in said well
- region, electrically coupled to said node, for forming an 5
- ohmic connection at said well region.

Client's Ref.:88-131/2000/12/18 Our File:0492-5089USF/HUT

- 19. The electrostatic discharge protection circuit as 1
- claimed in claim 17, wherein said electrostatic discharge 2
- protection circuit further comprises a forth doping region 3
- having said first conductivity type, disposed at the
- surface of said base near said well region, electrically
- coupled to said reference potential, for forming an ohmic 6
- connection at said base. 7
- 1 20. The electrostatic discharge protection circuit as
- claimed in claim 17, wherein said electrostatic discharge 2
- circuit further comprises a fifth conductivity type having 3
- said second conductivity type, disposed at the conjunction
- of said well region and said base, for reducing the
 - breakdown voltage at the conjunction of said well region

 - and said base.
 - 21. The electrostatic discharge protection circuit as claimed in claim 1, wherein said electrostatic discharge
- f113 protection circuit further comprises a field oxide layer,
- 114 disposed at the surface of said base adjacent to said fifth (35 doping region.
 - 1 22. The electrostatic discharge protection circuit as
 - claimed in claim 1, wherein said electrostatic discharge
 - protection circuit further comprises a MOS resistor having 3
 - a first conductivity type, disposed on said base, 4
 - comprising a gate, and two source/drain regions, wherein, 5
 - 6 one of said source/drain regions is coupled to said well
 - region, while the other source/drain region, together with 7
 - said gate, is coupled to said reference potential. 8
 - 1 23. The electrostatic discharge protection circuit as
 - claimed in claim 20, wherein, one of said drain/source 2
 - regions of said MOS resistor having said first conductivity 3

Client's Ref.:88-131/2000/12/18 Our File:0492-5089USF/HUI

- type is comprised of said fifth doping region, and the
- 5 other drain/source regions of said MOS resistor having said
- first conductivity type is comprised of said second doping
- region. 7
- 24. The electrostatic discharge protection circuit as
- claimed in claim 22, wherein, one of said drain/source 9
- 10 regions of said MOS resistor having said first conductivity
- type is comprised of said fifth doping region, and the 11
- other drain/source regions of said MOS resistor having said 12
- first conductivity type is comprised of said second doping 13

25. The electrostatic discharge protection circuit as claimed in claim 1, wherein said electrostatic discharge

a MOS resistor having said first conductivity type, formed on said base, and comprising a gate and two source/drain

regions, wherein one source/drain region is coupled to said

well region, and the other source/drain region is coupled

a resistor, its two ends coupled to said gate and said

a capacitor, its two ends coupled to said gate and said

26

26. The electrostatic discharge protection circuit as

protection circuit further comprises:

reference potential, respectively; and

to said reference potential;

node, respectively.

- region. 14

- 1116
- 197
- []8

- 10
- 11 12

 - 1
 - 2
 - claimed in claim 17, wherein said electrostatic discharge circuit further comprises a sixth conductivity type having 3
 - said first conductivity type, disposed at the conjunction

 - of said well region and said base, for reducing the

- 6 breakdown voltage at the conjunction of said well region
- 7 and said base.
- 27. The electrostatic discharge protection circuit as
- 2 claimed in claim 26, wherein said electrostatic discharge
- 3 protection circuit further comprises a field oxide layer,
- disposed at the surface of said well adjacent to said sixth
- s doping region.
- 1 28. The electrostatic discharge protection circuit as
- claimed in claim 27, wherein said electrostatic discharge
- 3 protection circuit further comprises a MOS resistor having
 - a second conductivity type, disposed on said well region,
- comprising a gate and two source/drain regions, wherein one
 - of said source/drain regions is electrically coupled to
 - said base, while the other source/drain region, together
 - with said gate, is electrically coupled to said node.
 - 29. The electrostatic discharge protection circuit as
 - claimed in claim 18, wherein, one of said drain/source of
- 3 said MOS resistor having said second conductivity type is 4 comprised of said sixth doping region, and the other
- 5 drain/source of said MOS resistor is comprised of said
- 6 third doping region.
- 30.The electrostatic discharge protection circuit as
- 2 claimed in claim 28, wherein, one of said drain/source of
- 3 said MOS resistor having said second conductivity type is
- 4 comprised of said sixth doping region, and the other
- 5 drain/source of said MOS resistor is comprised of said
- 6 third doping region.
- 1 31. The electrostatic discharge protection circuit as
- claimed in claim 26, wherein said electrostatic discharge
- 3 protection circuit further comprises:

4

- a MOS resistor having said second conductivity type,
- 5 comprising a gate, and two source/drain regions, wherein,
- one source/drain region is electrically coupled to said
- 7 node, and the other source/drain region is electrically
- 8 coupled to said reference potential;
- 9 a resistor, its two ends electrically coupled to said gate
- 10 and said node, respectively; and
- 11 a capacitor, its two ends electrically coupled to said gate
- 12 and said reference voltage, respectively.
 - 32. The electrostatic discharge protection circuit as claimed in claim 17, wherein said first conductivity is p-type, and said second conductivity is n-type.
 - 33. The electrostatic discharge protection circuit as claimed in claim 17, wherein said first conductivity is n-type, and said second conductivity is p-type.
 - 34. An electrostatic discharge protection circuit with high trigger current, electrically coupled to a node and a reference potential for dissipating the electrostatic voltage formed at said node, said electrostatic discharge protection circuit comprising:
 - a BJT, comprising an emitter, a base and a collector,
 - wherein said emitter and said base are electrically coupled
 - 8 to said node, said collector is comprised of a collector
 - 9 region with a first conductivity type and electrically
- 10 coupled to said reference potential; and
- a second doping region having a second conductivity type,
- 12 floated in said collector region, and forms a conjunction
- interface with said collector region;

- 14
 - wherein said second doping region, when said electrostatic
- 15 discharge current is greater than a predetermined current.
- reduces the potential difference between said node and said 16
- reference potential. 17

H UNU IN

14

6

- 1 35. The electrostatic discharge protection circuit as
- 2 claimed in claim 34, wherein said electrostatic discharge
- protection circuit further comprises a MOS resistor having 3
- a first conductivity type, comprising a gate, and two 4
- 5 source/drain, wherein, one of said source/drain is
- electrically coupled to said collector, while the other
- 7 source/drain region, together with said gate are
- 1.8 electrically coupled to said reference potential.
 - 36. The electrostatic discharge protection circuit as claimed in claim 34, wherein said electrostatic discharge protection circuit further comprises:
 - a MOS resistor having said first conductivity type, comprising a gate, and two source/drain, wherein, one source/drain is electrically coupled to said node, and the other source/drain is electrically coupled to said reference potential;
- 9 a resistor, its two ends are respectively electrically
- coupled to said gate and said reference potential; and 10
- 11 a capacitor, its two ends are respectively electrically
- 12 coupled to said gate and said node.
- 1 37. The electrostatic discharge protection circuit as
- claimed in claim 11, wherein said first conductivity is p-2
- type, and said second conductivity is n-type. 3